

## **OP-30**

## Open Cell Crosslinked Polyethylene

Corporate Headquarters: 1806 Conant St.



This data sheet property values are typical of the material and are intended to provide guidance to customers; they do not constitute a specification and should not be used for specification development.

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PHYSICAL PROPERTIES		TEST METHOD	VALUES	USA UNITS	VALUES	METRIC UNITS			
Density - Nominal		ASTM D3575	1.9*	lb/ft <sup>3</sup>	30*	kg/m <sup>3</sup>			
Tensile Strength		ASTM D412	19	psi	130	kPa			
Tear Strength		ASTM D624	5.7	lb/in	102	kg/m			
Elongation		ASTM D412	180	%	180	%			
Firmness		ASTM D2240	N/A	Asker C	N/A	Asker C			
Compressive Stress									
Compression Set	25% 24hr	ASTM D1056	<12	%	<12	%			
Compression Strength	25%	ASTM D1056	0.3	<b>n</b> gi	2	kPa			
	50%		0.5	psi	3.4				
Working Temperature Range		Internal Test	-4 to 176	°F	-20 to 80	°C			
Water Absorption (%) 24hr		ASTM-D1056-07	534	%					
Flammability		FMVSS302	71 to 47mm/min	Pass	N/A	Burn Rate			

For bun size and color availability, please see the color and sizing chart, or contact us at info@worldwidefoam.com or visit www.worldwidefoam.com

## FDA test result (White)

Test Items	Method	Unit	MDL	Result	Limit
Total nonvolatile extractives (D.I. Water, 120 $^{\circ}$ F, 30 min)	FDA CFR 117.1350 condition E (2020)	Mg/in <sup>2</sup>	0.2	n.d.	0.5
Total nonvolatile extractives (n-Heptane, 70 $^{\circ}$ F, 30 mins)	FDA CFR 117.1350 condition E (2020)	Mg/in <sup>2</sup>	0.2	n.d.	0.5
Total nonvolatile extractives (8% Alcohol, 120 °F, 24h)	FDA CFR 117.1350 condition E (2020)	Mg/in <sup>2</sup>	0.2	n.d.	0.5
Total nonvolatile extractives (50% Alcohol, 120 °F, 24h)	FDA CFR 117.1350 condition E (2020)	Mg/in <sup>2</sup>	0.2	n.d.	0.5

The data represented on this technical data sheet should be used as a guideline for product selection. This data is not intended to represent, replace or be used as a proxy for a specific product sales specification. The physical properties are averages based on limited production runs and are subject to change as additional data becomes available.

<sup>\*</sup>The tolerance on the open cell is  $\pm 10 \text{ kg/m}^3$  or between 1.25 lb / ft<sup>3</sup> - 2.5 lb / ft<sup>3</sup>.

<sup>\*</sup>Testing done according to ASTM D3575 & ASTM C177 (thermal conductivity) standards.