# FT 8306 W PET

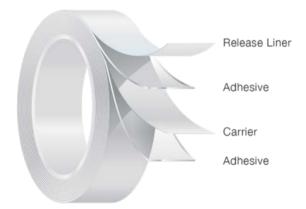
Designed for use where temporary mounting to substrates is desired. Bonding to substrates with low internal strength such as paper and wallboard is not recommended. May be used in polyurethane foam bonding.

## **FEATURES:**

- Specially designed dual adhesive system
- Strong clear polyester carrier
- Strong pigmented white release liner

## **BENEFITS:**

- Removable adhesive on one side, and a permanent adhesive on the other
- Excellent die-cutting and slitting characteristics
- Permanent adhesive is excellent for foam bonding
- Removable adhesive bonds to a wide variety of substrates and removes cleanly on demand.
- Clean white polyester release liner



# **CONSTRUCTION:**

Liner:

Polyester

Adhesive 1 Liner:

Removable Acrylic

Carrier:

Polyester

Adhesive 2 Uwind:

Permanent Rubber

T 8306 W PET dhesive Properties:		Typical Values		
hickness	Test Method(s): PSTC-133	US Mils	MM's	Microns (μm)
iner:		2.5	0.06	63
arrier & Adhesives:		3.4	0.09	87
otal Caliper:		5.9	0.15	151
EEL ADHESION	Test Method(s): PSTC-101, ASTN	M D-3330, STD-10		
	80° 12" min			
ubstrate		Lbf / In	US Oz / In	N / Meter
S	Liner	1.5	24	263
	I lavida d	8.0	128	1401
	Unwind	0.0	120	1401
			1	1
OOP TACK	Test Method(s): PSTC-16, STD-7	,		
mil PET 180°	20" min			
ubstrate		Lbf / in	US Oz / In	N / Meter
S	Liner	2.0	32	350
			0.0	070
	Unwind	5.0	80	876
TATIC SHEAR	Test Method(s): PSTC-107, AST	M D 3654, STD-9		
mil PET 1" sq (	6.5 cm2) 1000 g			
ubstrate		Min to Fail	1	
S	Liner	> 150		
				<u> </u>
	Unwind	> 250		<u> </u>
	Oliwilia	> 400		-
			1	
EMPERATURES linumum Service Ten		<b>∘ F</b> -40 ° F		<b>° C</b> -40 ° C

TEMPERATURES	° F	° C
Minumum Service Temperature	-40 ° F	-40 ° C
Maximum Service Temperature	175 ° F	79 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

# **APPLICATION TECHNIQUES**

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- · Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

#### STORAGE / SHELF LIFE

• Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

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