# Plastazote® HD110

## **High Density Polyethylene Foam**

### **Product Information**

## **Typical Values**

**Plastazote**<sup>®</sup> is a closed cell, cross-linked polyethylene block foam manufactured using Zotefoams unique production process.

The values provided in this product information represent data gathered from random samples of our production of **Plastazote® HD110** foam and represent typical data. These are given to the best of our knowledge and should be considered as guidance for selecting a suitable grade for a given application.

Property	Test Standard	Units	Typical value
Apparent Density	BS EN ISO 7214:2012	kg/m³	
Skin/Skin			110 (nominal)
Cell Size (Cell Diameter)	Internal	mm	0.9
Compression Stress-Strain	BS EN ISO 7214:2012	kPa	
25% compression	25 mm cell-cell		787
50% compression			969
Tensile Strength	BS EN ISO 7214:2012	kPa	2326
Tensile Elongation		%	82
Compression Set	BS EN ISO 7214:2012	% set	
25% comp., 22hr, 23°C	25 mm cell-cell		
½ hr recovery			15
24 hr recovery			9
Tear Strength	BS EN ISO 8067:2008 Method B	N/m	14770
Shore Hardness	BS EN ISO 868:2003		90
OO Scale			
Recommended maximum operating	Internal	°C	125
temperature*			
Water absorption	ISO 2896:2001 Ed3.	%	<2

#### \* RECOMMENDED MAXIMUM OPERATING TEMPERATURE

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependant on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period.



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Zotefoams plc
675 Mitcham Road
Croydon
Surrey
CR9 3AL

Zotefoams Inc
55 Precision Drive
Walton, Kentucky
41094
USA

United Kingdom Telephone: +1 859 371 40
Telephone: +44 (0) 20 8664 1600 Freephone: (800) 362-8358

Telefax: +44 (0) 20 8664 1616 (US Only)

www.zotefoams.com Telefax: +1 859 371 473

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