

## **Technical Data Sheet**

## Foam | EPDM | 4215-EB

4215-EB is an EPDM foam with a density range of 9-14 PCF / 144-224 kg/m³. This material is used in automotive and general industrial applications. It comes in black and is a 2A2 grade of foam with a service temperature range of -90 °F to 275 °F. This product has excellent Ozone, UV, and Fungus resistance.

Item	Specs		Test Method
Grade	2A2		ASTM D1056 / SAE J18
	RE42		ASTM D-1056-67
	II		GM6086M/GMN11106
Density (PCF) (kg/m <sup>3</sup> )	9 – 14 PCF		ASTM D 1056
,	144 – 224 kg/m³		
Compression Deflection (CFD) (psi)	5 – 9 psi		ASTM D 1056
(kPa) @25%	34.4 – 62 kPa		
Shore Hardness OO (Durometer)	40 – 60		ASTM D 2240
Compression Set (%) @50%			
Tensile Strength (psi)(kPa)	65 psi		ASTM D 412
	448 kPa		
Elongation (%)	180		ASTM D 412
Tear Strength Resistance (ppi) (lb/in)			
Water Absorption by Weight (%)	5		ASTM D 1056
Accelerated Age Testing:			
Accelerated linear shrinkage (%)	5		
Service Temperature (°F)(°C)	°F	°C	
Low	-90	-67	
High Continuous			
High intermittent	275	135	
Flame Resistance	Pass		FMVSS 302
Industry and OEM Specifications:	SAE J18-02 2A2		
Jacobs and Thompson Inc. certifies	GM 6086M II		
that the following product meets the	GMN11106 II		
required specifications;	VEF 4 VH-80A100-AA		
	FMVSS302		

REV. 002

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ISO 9001:2015 • ISO/IEC 17025:2017