

## **Technical Data Sheet**

## Foam | Neoprene / EPDM / SBR Blend | 4116-SE

4116-SE is an economy blend foam with a density range of 5-7 PCF / 80-112 kg/m<sup>3</sup>. This material is used in automotive and general industrial applications. It comes in black and is a 2A1 grade of foam with a service temperature range of - 40 °F to 158 °F. It has good Ozone resistance, and fair UV resistance.

Item	Specs		Test Method
Grade	2A1		ASTM D1056 / SAE J18
	SCE41		ASTM D-1056-67
	II		GM6086M/GMN11106
Density (PCF) (kg/m³)	5 – 7 PCF 80 – 112 kg/m³		ASTM D 1056
Compression Deflection (CFD) (psi)	2 – 5 psi		ASTM D1056
(kPa) @25%	13.7 – 34.4 kPa		
Shore Hardness OO (Durometer)	30 - 50		ASTM D 2240
Compression Set %			
Tensile Strength (psi)(kPa)	50 psi		ASTM D412
	344 kF	Pa	
Elongation (%)	150		ASTM D412
Tear Strength Resistance (ppi)			
Water Absorption by Weight %	5		ASTM D 1056
Accelerated Age Testing:			
Accelerated linear shrinkage (%)	5		
Service Temperature (°F)(°C)	°F	°C	
Low	-40	-40	
High Continuous			
High intermittent	158	70	
Flame Resistance	Pass (Self-Extinguishing) Pass (UL Listed)		FMVSS 302
			UL 94 HBF
	Pass (UL Listed)		UL 94 HF1
Industry and OEM Specifications:	SAE J18-02 2A1		
Jacobs and Thompson Inc. certifies	GM 6086M II		
that the following product meets the	GMN11106 II		
required specifications;	FMVSS302		
	UL 94 HBF		
	UL 94 HF1		

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