

Technical Data Sheet

Foam | EPDM / Butyl / PE Blend | 4015-E

4015-E is an EPDM / Butyl / PE Blend foam with a density range of 4-7 PCF / 64-112 kg/m³. This material is used in automotive and general industrial applications. It comes in black and is a 2A0/1 grade of foam with a service temperature range of -90 °F to 225 °F. This product has excellent Ozone resistance and fair UV resistance.

| Item | Specs | | Test Method |
|--|-----------------------------|-----|----------------------|
| Grade | 2A0/1 | | ASTM D1056 / SAE J18 |
| | RE41 | | ASTM D-1056-67 |
| | IB | | GM6086M/GMN11106 |
| Density (PCF) (kg/m³) | 4 – 7 PCF 64 – 112 kg/m³ | | ASTM D 1056 |
| | | | |
| Compression Deflection (CFD) (psi) | 1 – 3 psi | | ASTM D 1056 |
| (kPa) @25% | 6.9 – 20.6 kPa | | |
| Shore Hardness OO (Durometer) | 15 – 35 | | ASTM D 2240 |
| Compression Set (%) @50% | | | |
| Tensile Strength (psi)(kPa) | 30 psi | | ASTM D 412 |
| | 206 kPa | | |
| Elongation (%) | 150 | | ASTM D 412 |
| Tear Strength Resistance (ppi) (lb/in) | | | |
| Water Absorption by Weight (%) | 5 | | ASTM D 1056 |
| Accelerated Age Testing: | | | |
| Accelerated linear shrinkage (%) | 5 | | |
| Service Temperature (°F)(°C) | °F | °C | |
| Low | -90 | -67 | |
| High Continuous | | | |
| High intermittent | 225 | 107 | |
| Flame Resistance | Pass | | FMVSS 302 |
| | | | |
| Industry and OEM Specifications: | SAE J18-02 2A0/1 | | |
| Jacobs and Thompson Inc. certifies | GM 6086M IB | | |
| that the following product meets the | GMN11106 IB | | |
| required specifications; | FMVSS302 | | |

REV. 002

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ISO 9001:2015 • ISO/IEC 17025:2017