

Technical Data Sheet

Foam | Neoprene Based | 4119-N

4119-N is a neoprene foam with a density range of 7-13 PCF /112-208 kg/m³. This material is primarily used in automotive and general industrial applications. It comes in black and is a 2C1 grade of foam with a service temperature range of -70 °F to 200 °F. It has fair Ozone resistance, and excellent UV resistance. It has a Fuel B Resistance of 250%.

Item	Specs		Test Method
Grade	de 2C1 SCE41 II 2C1		ASTM D1056 / SAE J18
			ASTM D-1056-67
			GM6086M/GMN11106
			TSM1501G
Density (PCF) (kg/m³)	7 – 13 PCF		ASTM D 1056
	112 – 208 kg/m³		
Compression Deflection (CFD) (psi)	2 – 5 psi		ASTM D1056
(kPa) @25%	13.7 – 34.4 kPa		
Shore Hardness OO (Durometer)	30 – 50		ASTM D 2240
Compression Set %			
Tensile Strength (psi)(kPa)	60 psi		ASTM D412
	413 kPa		
Elongation (%)	150		ASTM D412
Tear Strength Resistance (ppi)			
Water Absorption by Weight %	5		ASTM D 1056
Accelerated Age Testing:			
Accelerated linear shrinkage (%)	5		
Service Temperature (°F)(°C)	°F	°C	
Low	-70	-56	
High Continuous			
High intermittent	200	93	
Flame Resistance	Pass		FMVSS 302
	Pass		ASTM D 6576
	0.5		
Industry and OEM Specifications:	SAE J18-02 2C1		
Jacobs and Thompson Inc. certifies	GM 6086M II		
that the following product meets the	GMN11106 II		
required specifications;	TSM1501G 2C1		
	FMVSS302		
	ASTM D 6576		

REV. 002

REV. DATE: 09/30/18

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